

# THE DURAMAX™ FOUNDATION

**INNOMAX**  
America's Finest Sleep Products®

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▶ STURDY | STRONG | EASY TO ASSEMBLE | NO TOOLS REQUIRED - DESIGN

## COMPONENTS

2 people required for assembly

 PROUD TO BE MADE IN USA



8 Wingnuts



8 Washers



Cover (2 Pieces/Zip Together)



Slats: C/King: 20 • King/Queen: 18  
Twin-XL: 18 • Twin/Full: 16

## ASSEMBLY INSTRUCTIONS



2 End Rails



1 Center Support Rail



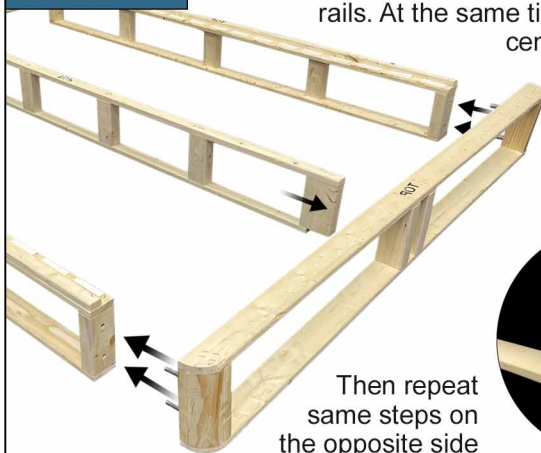
4 Screws &  
2 Supplemental Center Support Blocks (Q•F)



2 Side Rails

### STEP 1

Insert end rail bolts through holes in side rails. At the same time inserting the center rail between center blocks



Attach washers & wingnuts to bolts & tighten

Then repeat same steps on the opposite side



### STEP 2

Queen and Full size Supplemental Center Support Blocks installation instructions:

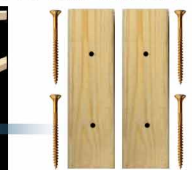
Center support on center rail



Install 2 screws into the pre-drilled holes, mounting additional block on each side of the center support in the center rail. Repeat on other side.



Pre-drilled blocks



Mount faceplate onto reinforced center. After zipper is applied, you will install the center middle bed leg faceplate on this improved support. To reduce risk of split wood, use screw holes. ▶

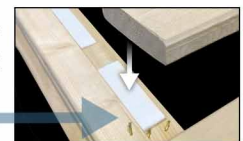


### STEP 3



There is Velcro located on the bottom side of each slat, also sectioned out on the side rails. Peel off the Velcro protection tape & place slats onto Velcro on side rails

Press firmly so the slat sticks in place

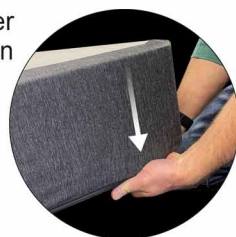


### STEP 4

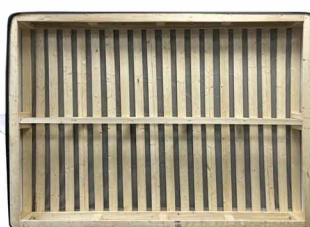
Pull top cover over foundation



Then pull the cover down and over each side



Stand up foundation. Locate the zipper. Zip the bottom cover on.



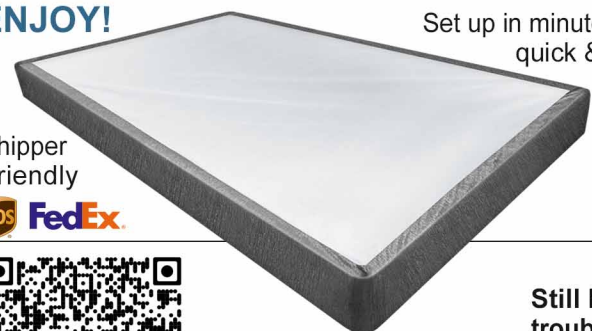
## ENJOY!

Set up in minutes - It's quick & easy!

Shipper Friendly



Assembly Video



Still having trouble with assembly?

No problem, scan the code on the left for our assembly video