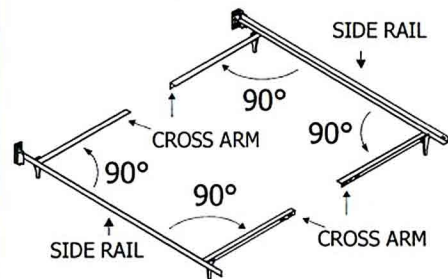


## EXTREME HEAVY DUTY UNIVERSAL BED FRAME ASSEMBLY INSTRUCTIONS

DESIGNED TO BE USED FOR: TWIN, FULL, QUEEN, KING, CAL. KING

### Step 1

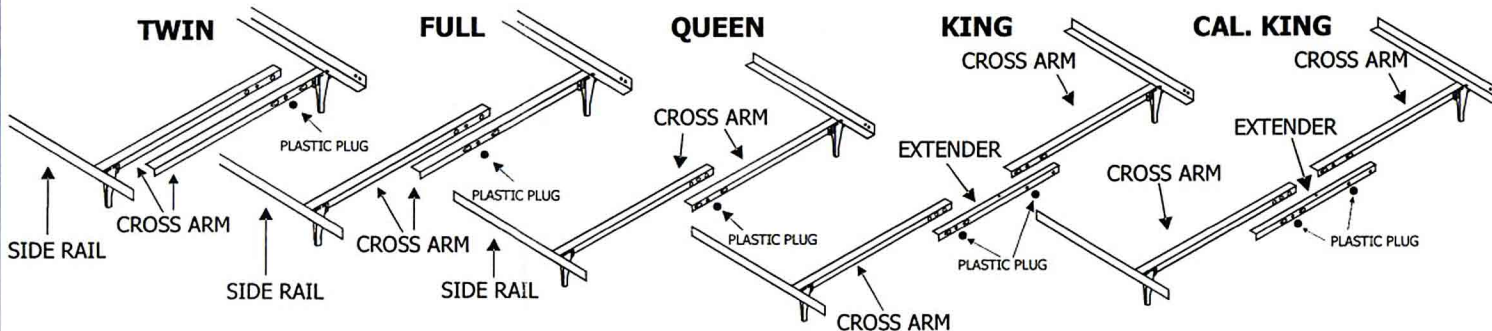
Swing out CROSS ARMS to 90 degrees.



### Step 2

Determine desired bed size (Twin, Full, Queen, King, Cal. King). Overlap CROSS ARMS and engage SHOULDER RIVETS into proper keyholes, Use EXTENDERS for King and Cal. King sizes. Insert plastic plug as indicated below.

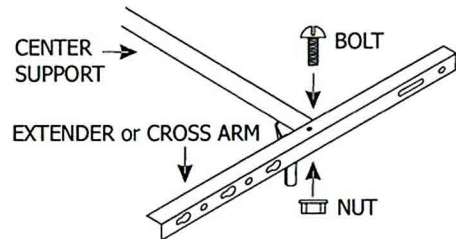
**Note: Both rivet heads must engage in keyhole slots.**



### Step 3

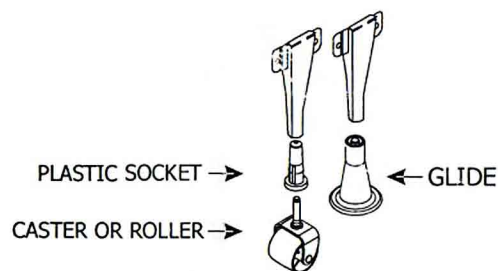
Secure tightly CENTER SUPPORT on EXTENDER or CROSS ARM with NUTS AND BOLTS

**Note: Twin size doesn't require Center Support.**



### Step 4

Install accessories, it may be necessary to tap PLASTIC SOCKETS into place. Insert the two casters with brakes into the two legs at the footboard end of the side rails.



### Step 5

Slide SHEET PROTECTORS onto side rails.

